

# Glazed Skin Serum

PHASE	TRADE NAME	INCI NAME	SUPPLIER NAME	w/w %
A	DI Water	Water (Aqua)	House	q.s.
B	Bentone Hydroclay™ 550	Magnesium Aluminum Silicate	Elementis	0.20
B	Glycerin	Glycerin	House	4.00
B	VANZAN® NF	Xanthan Gum	Vanderbilt Minerals	1.50
C	<b>AccessTHIX M68</b>	Cetearyl Glucoside (and) Cetearyl Alcohol	Access Ingredients	1.00
C	<b>SS Phytosterol Blend</b>	Octyldodecyl Oleate (and) Bis- Behenyl/Isostearyl/Phytosteryl Dimer Dilinoleyl Dimer Dilinoleate	Sandream Specialties	2.00
D	<b>AccessSil DM 2</b>	Dimethicone	Access Ingredients	1.00
E	<b>Niacinamide</b>	Niacinamide	Sandream Specialties	2.00
F	<b>Bio-Placenta</b>	Water (and) Lecithin (and) Acetyl Glutamine (and) sh-Oligopeptide-1 (and) sh- Oligopeptide-2 (and) sh-Polypeptide-1 (and) sh-Polypeptide-9 (and) sh-Polypeptide-11 (and) Bacillus/Soybean Ferment Extract (and) Sodium Hyaluronate (and) Caprylyl Glycol (and) Butylene Glycol	Access Ingredients	2.00
F	<b>PhytoEx Peach</b>	Water (and) 1,2-Hexanediol (and) Prunus Persica (Peach) Fruit Extract	Access Ingredients	1.00
F	<b>AccessCare Poria Cocos Sol</b>	Poria Cocos Extract	Access Ingredients	1.00
F	Euxyl™ PE 9010	Phenoxyethanol (and) Ethylhexylglycerin	Ashland	1.00

## *Peach Glow (224-1A)*

G	<b>Chromatique Starlight Golden Brown</b>	Mica (and) Titanium Dioxide (and) Iron Oxides	Sandream Specialties	0.25
G	<b>Sachet TC Swift Peach</b>	Synthetic Fluorophlogopite (and) Titanium Dioxide (and) Iron Oxides (and) Tin Oxide	Sandream Specialties	0.20

## *Bronze Goddess (224-1B)*

G	<b>Chromatique Starlight Golden Brown</b>	Mica (and) Titanium Dioxide (and) Iron Oxides	Sandream Specialties	0.10
G	<b>Sachet Bronze</b>	Synthetic Fluorophlogopite (and) Iron Oxides	Sandream Specialties	0.20
G	<b>Sachet Silk Double Espresso</b>	Synthetic Fluorophlogopite (and) Iron Oxides	Sandream Specialties	0.05

**Procedure:**

1. Add Phase A one by one into the main vessel.
2. Premix Phase B and slowly add to the main vessel with high sheer mixing, check for fisheyes and graininess, and begin heating 70-75C.
3. Premix Phase C in a separate vessel and heat to 70-75C.
4. Once both vessels are at 70-75C, slowly add Phase C into main vessel with high sheer mixing, making sure the batch is uniform and homogenous.
5. Remove batch from heat and begin cooling, at 65-70C and add Phase D to main vessel, mix until uniform and homogenous.
6. Cool batch to < 45C.
7. Add Phase E to the main vessel and mix until uniform - check for graininess.
8. Premix Phase F and G in a separate vessel, making sure the pigments are fully dispersed, and add to the main vessel with side sweeping, mix until uniform and homogenous.